Edition: 04/2024



# a-Series basic compiler Programming Manual



Made in Germany

# 2 ABC Programming Manual for the following products

Family	Туре
A	A3-2, A3, A4, A6, A8/300
A+	A2+, A4+, A4.3+, A6+, A8+
AXON	AXON 1, AXON 2
EOS	EOS1, EOS4
EOS2	EOS2, EOS5
HA	Hermes A2, Hermes A5
HC	Hermes C6
HQ	HERMES Q2, HERMES Q4, HERMES Q4.3, HERMES Q6
H+	Hermes+2, Hermes+4, Hermes+4.3, Hermes+6
MACH 4	MACH 4
MACH 4S	MACH 4S, MACH 4.3S
PX	PX4, PX 4.3, PX6
PXQ	PX Q4, PX Q4.3, PX Q6
SQUIX	SQUIX 2, SQUIX 4, SQUIX 4.3, SQUIX 6, SQUIX 8
XC	XC4, XC6
XCQ	XC Q4, XC Q6
XD	XD4M, XD4T
XDQ	XD Q4, XD Q4.2

Edition: 04/2024

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Germany cab Produkttechnik GmbH & Co KG

Karlsruhe

Phone +49 721 6626 0

www.cab.de

France cab technologies s.à.r.l. Niedermodern

Phone +33 388 722 501

www.cab.fr

USA

cab Technology, Inc. Chelmsford, MA Phone +1 978 250 8321 www.cab.de/us

Mexico cab Technology, Inc.

Juárez

Phone +52 656 682 4301 www.cab.de/es

Taiwan

cab Technology Co., Ltd. Taipei

Phone +886 (02) 8227 3966 www.cab.de/tw

China

www.cab.de/cn

cab (Shanghai) Trading Co., Ltd. cab Technology (Pty) Ltd. Shanghai Phone +86 (021) 6236 3161

cab Singapore Pte. Ltd. Singapore Phone +65 6931 9099

www.cab.de/en

South Africa

www.cab.de/za

Singapore

Randburg Phone +27 11 886 3580

Representatives in other countries on request.

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#### 1.1 Instructions

Important information and instructions in this documentation are designated as follows:

I At

#### Attention!

Draws attention to potential risks of property damage or loss of quality.



Note!

Advices to make work routine easier or on important steps to be carried out.

- Handling instruction
- Reference to section, position, illustration number or document.
- \* Option (accessories, peripheral equipment, special fittings).

Time Information in the display.

#### 1.2 Overview

- abc is an internal basic compiler which has been implemented for applications which require more than "only" print commands.
- It is a command subset from a BASIC programming language called "Yabasic" (at the moment V2.722). The usage of abc requires good programming knowledge of the programming language BASIC
- Except the restrictions listed later, it is 100% compatible to Yabasic, so you can use the original binaries to test your programs under Windows or Linux.
  - Downloads and documentation from <a href="http://www.yabasic.de">http://www.yabasic.de</a>
- The following description is based on the current firmware release.
   We highly recommend to update the firmware first before abc is used!



#### Attention!

Please always install the current firmware before using abc!!!!!

The current firmware release can be downloaded from <a href="http://www.cab.de">http://www.cab.de</a>.

- abc works internally with Unicode, so multilingual data processing is no problem for abc programs.
- Running programs can be stopped on the printer by pressing total cancel (pressing CANCEL for more than 3 seconds on front panel), this can be disabled by ON INTERRUPT command.
- abc can also handle chr\$(0) within a string which is interpreted as string end in Yabasic.

### 1.3 JScript vs abc

- abc and JScript work with cooperative multitasking, i.e. a complex JScript command can delay abc commands and vice versa.
- The content of a file has priority over abc output to JScript.

  This way abc can e.g. send "M l lbl; sample" to JScript. However this means that when a file is executed from card, abc output is delayed until the file has been completely read and closed by JScript!



#### Note!

To avoid synchronization problems between abc and JScript, it is better and recommended to embed JScript commands completely into abc!

• To switch off the ESC command interpretation of JScript you can use POKE "transparent", 0 or 1. However all data which is already in the input buffer (64 kwords on Ax and X2, variable on others) has been filtered. So do not send data with ESC in it before the POKE command has been executed!

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# 1.4 Requirements

 Running abc needs at least 300 KB of free memory to work smoothly. Parts of this memory are not being released after finishing the program, so restarting abc is faster.

• abc is supported on the following printer families:

Generation	Printer Models
Ax	A3, A4, A6, A8, Hermes A
X2	A+, MACH4, Hermes+, Hermes C, PX, XC, XD
Х3	EOS1, EOS4
X4	SQUIX, MACH 4S, EOS2, EOS5, HERMES Q, PX Q, AXON, XC Q, XD Q

#### 1.5 Restrictions

- No mouse functions (touch coordinates on touch printers are mapped to MOUSEX and MOUSEY commands)
- No PRINT AT.
- No COMPILE, no libraries.
- No BEEP and BELL.
- No CIRCLE command.
- · No BITBLT, GETBIT\$ and so on.
- No SYSTEM\$() function.
- WINDOW ORIGIN is not supported, i.e. the origin 0,0 is always in the upper left corner.
- Window functions work differently (no single window on big screen, but mapping of window to LCD possible)

# 2.1 Paths

When accessing or using files, an optional path where the file is located can be used. If the path is missing, the default location specified in printer setup will be used.

<b>~</b> 1	
Syntavi	
Syntax:	

[/path/]filename.ext			
[/path/] optional path name where the file is located			
filename.ext	name and extension of the file		

### Possible paths:

		Compatibility			
Path name	Description	Ax	X2	Х3	X4
card	Default memory slot specified in printer setup				
cf	Compact Flash card			-	-
cfext	Compact Flash card in external control panel			-	-
iffs	Internal memory (Internal File Flash System)	-			
pccard	PCMCIA card			-	-
pics	Used for GUI operations to use standard icons and pictures	-	-	-	
sd	SD Card	-	-	-	
temp	Temporary path. Files in this folder are deleted after printer restart	-	-	-	
usbmem	USB Stick	-			
webdav	WebDAV folder specified in printer setup	-	-	-	

# 2.2 Window-Handling

abc uses a hidden window which can be (partially) mapped to the front panel LCD.

The printer handles the window as a bitmap with 8 bit indexed colors. So each dot can have a value of 0 (black) to 255 (white). During mapping to the LCD, each color is mapped according to its brightness which is predefined as grayscales, i.e. 128 to 255 gives white pixels, 0 to 127 black pixels.

The mapping can be changed with the POKE command to RGB colors which are useful if you want to write the graphic to the card.

#### 2.2.1 open window

Generation	Ax	X2	Х3	X4
Compatibility				
LCD size	120x32	128x64	160x255	272x480 or 480x272

open windo	w width, height
width	width of the window to open (in pixels)
height	height of the window to open (in pixels)

Opens a window, only one is allowed.

As this window is stored internally in standard memory, define it only the size you really need. E.g. a window 100,100 takes 10 KB memory.

There is only one font (16 dots high), variable width with support of Latin, Greek, Cyrillic, Hebrew and Arabic scripts. The origin is in the upper left corner of the first character's bounding box. For right-to-left writing countries, the origin is in the upper right corner.

When a window is opened, it should also be closed before exiting the program  $\triangleright$  2.2.7 page 10.

```
<ABC>
open window 128, 64
poke "lcd", 1
text 0, 0, "this is a test"
wait 3
close window
</ABC>
```

#### 2.2.2 window transfer to

Generation	Ax	X2	Х3	X4
Compatibility				

Syntax:

window tra	nsfer to "name"
name	name of the file

Transfers the window content to a JScript image "name" which can be used e.g. with the I command.

Example:

#### 2.2.3 window transfer from

Generation	Ax	X2	Х3	X4
Compatibility				•

Syntax:

```
    window transfer from "name"

    name
    name of the file
```

Loads the window with a JScript image. If the window and image size are not identical the result is clipped.

```
<ABC>
image$ = "BLUBBER"
print "M 1 IMG;/iffs/" + image$
wait 1
open window 128, 120
window transfer from image$
poke "lcd", 1
wait 5
close window
</ABC>
```

#### 2.2.4 window read from

Generation	Ax	X2	Х3	X4
Compatibility			•	•

Syntax:

```
    window read from "name"

    name
    name of the file
```

Loads a PNG file into the actual window. Path names are allowed here.  $\triangleright$  2.1 page 6 The window has to be big enough to hold the image, else loading will fail!

Supported formats are:

- · grayscale 1 to 8 bits per pixel
- · paletted images 8 bits per pixel.

Example:

```
<ABC>
open window 272, 480
poke "lcd", 1
window read from "cablogo"
pause 4
close window
</ABC>
```

#### 2.2.5 window write to

Generation	Ax	X2	Х3	X4
Compatibility				

Syntax:

window wri	te to "name"
name	name of the file

Saves the actual window as a PNG file on the memory card.

```
cabc>
open window 128, 64
poke "lcd", 1
text 0, 0, "this is a test"
window write to "/sd/test"
wait 3
close window
</ABC>
```

#### 2.2.6 clear window

Generation	Ax	X2	Х3	X4
Compatibility				

Syntax: clear window

Erases the content of the opened window.

```
Example:
```

```
cabc>
open window 128, 64
poke "lcd", 1
text 0, 0, "this is a test"
wait 3
clear window
text 0, 0, "text erased"
close window
</ABC>
```

#### 2.2.7 close window

Generation	Ax	X2	Х3	X4
Compatibility				

Syntax: close window

Closes the window opened with the function open window.

```
<ABC>
open window 128, 64
poke "lcd", 1
text 0, 0, "this is a test"
wait 3
close window
</ABC>
```

# 2.3 Peek variables

The peek function is an output function which returns information about the printer, the printing process... The return value can be a string, an integer or a float depending on the command.

Syntax:

 peek ("command")
 if the result type is an integer or a float

 peek\$ ("command")
 if the result type is a string

 command
 command from the list below

			Compatibility				
Command	Туре	Description	Ax	X2	Х3	X4	
direction	int	Direction of paper movement -1: backward 0: standing 1: forward					
firmware	string	Returns the firmware version of the machine. E.g. "V3.37 (Jul 10 2014)"					
freememory	int	Returns the free main memory in bytes (available for abc or JScript)					
imageheight:name	int	Returns the height of the image "name" in dots <b>0</b> if not known			-	-	
imagewidth:name	int	Returns the width of the image "name" in dots <b>0</b> if not known			-	-	
http.rc	int	Return code of HTTP request Negative return codes correspond to libcurl error codes preceded by a minus sign. Positive values correspond to the HTTP status codes sent by the server, e.g. 200 for OK or 404 for NOT FOUND.	-	-	-		
io.xin	string	Returns the state of the inputs of I/O Interface. Responds string is on 10 digits, for example: NNNYNNNNNN N = not activated Y = activated Signal order is following: START, REPRINT, STOP, RSTERR, JOBDEL, LBLREM, PAUSE, FSTLBL, LBLROT, LBLFEED START signal stays only activated for 40 ms	-	-	-		
io.xout	string	Returns the state of the outputs of I/O Interface. Same as ESCXOUT with additional synchronization status (paper synchronized) Responds string is on 12 digits, for example: NNNYNNNNNNY N = not activated Y = activated Signal order is following: READY, JOBRDY, FEEDON, ERROR, RIBWARN, PEELPOS, HOMEPOS, ENDPOS, LBLWARN, RIBERR, MEDERR, PAPERSYNC	-	-	-		
iobox	int	Returns the input state of the I/O box on USB. Input data is binary ORed, values ranging from 1 for input 1 to 8 for input 41 if not available					

				Compatibility				
Command	Type	Description	Ax	X2	Х3	X4		
jphase	int	Returns the phase of JScript-Interpreter:  0: waiting for label definition  1: in process of label definition  2: during printing  3: standby, waiting for new job or new data for old one						
lcd_orientation	int	Returns the orientation (in degrees) of the printer's display.	-	-	-			
lcd_resolution	string	Returns the resolution in pixel of the printer's display. E.g. "272x480" or "480x272" when rotated by 90 or 270°	-	-	-			
line	int	Returns the number of the last printed label			-			
machine	string	Returns the type and name of the printer. E.g. "A4+/300"						
manufacturer	string	Returns the manufacturer of the machine. E.g. "cab"						
mlength	float	Returns the measured length of the last label distance (in mm)  0 if not known						
opcua <b>x:y</b>	int string	x slot value from 0 to 4 (0 if not specified) y node ID or node name Returns the value from node ID or node name as an integer or a string ▷ 3.15 page 50	-	-	-			
opcua <b>x.</b> rc	int string	x slot value from 0 to 4 (0 if not specified) Returns the error code as an integer value Returns the error code as a string value List of error codes: 0 ok 100 invalid url 101 invalid object path 102 connect failure 140 node not found 150 failed to read 151 not a scalar value 152 value type unsupported 153 not a method node 154 method incompatible 155 access denied	-	-	-			
os	string	Returns "cab A-Series" or "cab EOS" only for compatibility with Yabasic						
peelmodule. sensorstate	int	Get the state of peel sensor.  1 label is in peel sensor  -1 not available	-	-	-			
peelpos	int	Returns 1 if the label is in peel-off position			-			
peri	string	Returns the name of the peripheral. Same as JScript "q p" command						
read_controls	int	Returns the state of "read_controls" > read_controls page 17						
resolution	float	Returns the resolution of the printer (in dpi)						

			Compatibility						
Command	Туре	Description	Ax	X2	Х3	X4			
rfid_rssi	int	Returns the signal quality of a detected RFID tag. Range is 0 to 100.			-	-			
sec70	int	Returns the time in unix format - i.e. seconds since Jan 1, 1970							
serial	string	Returns the serial number of the PCB							
slength	float	Returns the stored label distance (in mm).  0 if not known or invalid.  This is effectively the distance of the last defined label before being switched off							
source	string	Returns the name of last data source:  "RS232"  "RS422"  "RS485"  "IEEE1284"  "RAWIP"  "USB"  "FTP"  "LPD"  "ABC"  "SOAP"  "BLUETOOTH"  "UNKNOWN"		•					
status	string	Returns the state of the printer. Same as ESCs answer string							
ticks	int	Returns the timer tick since startup of printer in 1/128th seconds			•				
user	string	Returns the content of the non-volatile user space	-		-	•			
version	float	Returns the version of Yabasic				•			
width	float	Returns the maximum print width (in mm)				-			
winf	string	Returns the content of the WINF buffer. Same as ESCi command			•				
xinput	int	Returns the status of the peripheral connector input pin (XSTART)			-				
xoutput	int	Reads the actual peripheral control bits			-	•			
xstatus	string	Returns the extended state of the printer. Same as ESCz answer string, but without CR							

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```
<ABC>
print "m m"
print "zo"
print "J"
print "S 11;0,0,48,51,90"
print "H 100,0,T,R0,B0"
print "O R,P"
print "T3,4,0,5,3,b,k;Peek samples"
print "T4,8,0,3,2.5,k;OS: ", peek$("os")
print "T4,12,0,3,2.5,k; Version: ", peek("version")
print "T4,16,0,3,2.5,k;Manufacturer: ", peek$("manufacturer")
print "T4,20,0,3,2.5,k;Machine: ", peek$("machine")
print "T4,24,0,3,2.5,k;Serial: ", peek$("serial")
print "T4,28,0,3,2.5,k;Firmware: ", peek$("firmware")
print "T4,32,0,3,2.5,k;Resolution: ", peek("resolution")
print "T4,36,0,3,2.5,k; Max width: ", peek("width")
print "T4,40,0,3,2.5,k;LCD orientation: ", peek("lcd_orientation")
print "T4,44,0,3,2.5,k;LCD resolution: ", peek$("lcd resolution")
print "T45,8,0,3,2.5,k;Line: ", peek("line")
print "T45,12,0,3,2.5,k;Mlength: ", peek("mlength")
print "T45,16,0,3,2.5,k;Direction: ", peek("direction")
print "T45,20,0,3,2.5,k;Slength: ", peek("slength")
print "T45,24,0,3,2.5,k;Free memory: ", peek("freememory")
print "T45,28,0,3,2.5,k;Status: ", peek$("status")
print "T45,32,0,3,2.5,k;XStatus: ", peek$("xstatus")
print "T45,36,0,3,2.5,k;Source: ", peek$("source")
print "T45,40,0,3,2.5,k;Peripheral: ", peek$("peri")
print "T45,44,0,3,2.5,k;XInput: ", peek("xinput")
print "A 1"
</ABC>
```

# 2.4 Poke variables

The poke function is an input function which sets settings on the printer.

Syntax:

poke "command", params						
command command from the list below						
params	optional parameter(s) depending on the used command					

			Compatibility					
Command	Туре	Description		X2	Х3	X4		
abort	int	Simulates pressing CANCEL/ABORT Stops abc program	-	-	-			
backlight	int	Controls the back-light of the LCD if "lcd" is 1.  o off on controlled by JScript (default)			-	-		
bcolor	int	Sets the background color for abc window operations		-	-	-		
bypass	int	<ul> <li>prevents data from interfaces to go directly to JScript</li> <li>allows data from interfaces to go directly to JScript</li> </ul>						
cancel	int	Deletes actual print job (same as ESCc command)	-	-	-	-		
color#x	int	Sets the RGB value for color # <b>x</b> . <b>x</b> is valid from 1 to 254.  Color 0 (black) and 255 (white) cannot be modified						
fcolor	int	Sets the foreground color for abc window operations						
feed	int	Simulates pressing FEED	-	-	-	-		
gui.peributton	int	Simulates pressing peripheral button	-	-	-			
http.auth	string	Authentication mode for HTTP connection Valid values are: <b>Basic</b> , <b>Digest</b> or empty string (no authentication method)	-	-	-			
http.header	int	Response stream should contain the response headers@ Valid values: <b>0</b> or <b>1</b>	-	-	-			
http.header	string	Specify additional header for request <header_field>: <header_field_value> empty string use standard header</header_field_value></header_field>	-	-	-			
http.method	string	HTTP request method Valid values: GET, POST, PUT, DELETE	-	-	-			
http.proxy	string	Specify a proxy server for the HTTP connection <host>:<port></port></host>	-	-	-			
http.store	string	Write received data to the specified file instead of making it available via the input stream. Data is written in binary, i.e. without any character conversion.  [/path/]filename.ext	-	-	-			
http.userpwd	string	If http.auth is set, this field must contain the username and password <username>:<password></password></username>	-	-	-			

			С	ompa	atibili	ity
Command	Type	Description	Ax	X2	Х3	X4
httpswap	string	Can be used to swap the normal root directory and the memory card on the webserver.  E.g. poke "httpswap", "/secret" moves the applet to /secret/index.htm and /card/index.htm to /index.htm			-	-
io.xin	string	Sets input signals of I/O Interface.  Same tokens as ESCxin  FSTLBL print first label only when Cycle sequence = Apply-Print  JOBDEL cancel print job  LBLFEED feeds a label LBLREM label removed  REPRINT reprints the last label  RSTERR resets the error state of the printer  START start signal only when Print on demand = On  STOP stop signal to interrupt operation  PAUSE=x x = 0: pause off x = 1: pause on  LBLROT=x x = 0: labelling with primary orientation e.g. 0° x = 1: labelling with secondary orientation e.g. 90° only with applicators with variable labelling orientation	-	-	-	
io.xin.mask						
iobox	int	Sets the output state of the I/O box on USB. Returns an error if not available. Output data is binary ORed, values ranging from 1 for output 1 to 8 for output 4				-
key	int	Puts a character into the key buffer.  E.g. poke "key", dec ("F001") simulates pressing the MODE key.  dec("F001") MODE (Ax) or MENU (X2) key dec("F002") FEED key dec("F003") CANCEL key dec("F004") PAUSE key dec("F009") CANCEL longer than 3 seconds (total cancel) dec("F100") ENTER key dec("F101") ENTER key longer than 2 seconds Controls the source for the LCD.	arrow left arrow right arrow right	arrow left arrow down arrow down arrow up arrow right	- - - - -	- - - - -
		<ul><li>0 standard, JScript content</li><li>1 abc window</li></ul>	_	_		
lcdx,lcdy	int	Offset for the LCD in the abc window. Works only if the window is bigger than the LCD.	•			

			Compatibility				
Command	Туре	Description		X2	Х3	X4	
led	int	Controls the state of the front panel LEDs, if "lcd" is 1.  Bit coded:  1			-	-	
ledmask	int	Masks the LEDs to be lit. Independent of "lcd"-value. Same bit coding as "led".  Masks the respective LED			-	-	
nice	int	Sets the multitasking priority of abc vs. JScript. Ranges from 1 (JScript fast) to 20 (abc fast). Default is 10.					
opcua <b>x:y</b>	int string	x slot value from 0 to 4 (0 if not specified) y node ID or node name Writes a value to node ID or node name. Value can be an integer or a string ▷ 3.15 page 50	-	-	-		
opcua <b>x.</b> rc	int	<ul> <li>x slot value from 0 to 4 (0 if not specified)</li> <li>Error code handling.</li> <li>If not activated, OPC-UA peek functions with errors will cause the script to fail.</li> <li>When activated the result of the operation is received as a result code that can be processed.</li> <li>0 disable result code handling</li> <li>1 enable result code handling</li> </ul>	-	-	-		
opcua <b>x.</b> url	string	x slot value from 0 to 4 (0 if not specified) Specify OPC url and port <host>:<port></port></host>	-	-	-		
opcua <b>x.</b> userpwd	string	x slot value from 0 to 4 (0 if not specified) Specify OPC access parameters <use><use>&lt;:<pre>cuse</pre></use></use>	-	-	-		
pause	int	Simulates pressing PAUSE  O Pause OFF  Pause ON	-	-	-		
<pre>print_with_verify</pre>	int	Controls the usage of a barcode scanner by the print engine of an enabled machine. Set to 1 for the print engine to wait for "scanresult" after each label			-	-	
read_controls	int	Value: 0 or 1.  1 allows control characters to pass threw INPUT or INKEY\$. All characters are passed to abc, including the character terminating the input line (e.g. CR). (This CR can be removed e.g. with TRIM\$)					

			C	ompa	atibili	ity
Command	Туре	Description	Ax	X2	Х3	X4
scanresult	int	Sets the result of the barcode verification scan:  1 Good, apply the label  2 Bad, display error				
stdout	string	Outputs to systemlog	-	-	-	
syserror	string	Puts the first character of the string into the error message buffer. Allowed characters are the same as in the ESCs response.  Message will be shown when motor is not moving			-	
transparent	int	<ul><li>switches ON ESC-command interpretation</li><li>switches OFF ESC-command interpretation</li></ul>				
user	string	Writes a value into the non-volatile user space. Max. 31 UTF-8 characters are allowed	-	-		•
usererror	string	Similar to syserror but with custom error string	-	-	-	
wakeup	int	Wakes the printer resp. prevents it from falling asleep			-	
widget	string	Puts text into abc debug widget. Up to 4 printable characters. Only digits and upper case letters are allowed	-		-	-
winf	string	Writes a value into the "winf" buffer				
xinput	int	Triggers the print of label (analog to start input signal) on supported hardware			-	-
xoutput	int	Status of the peripheral connector control bits (output)  Note: you have to set the peripheral mask to 0  (x m command) before!			-	
xstart	int	Same as xinput			-	

```
<ABC>
poke("cancel"),1
</ABC>
```

#### 2.5 Streams

- Writing to an interface (e.g. /dev/rs232) will fail if the printer cannot send the data. There's a timeout of 10 seconds.
- · Opening an interface as file stops ESC interpretation on this device.
- abc has an additional command which enables you to clear the input buffer of streams in read mode 

  ≥ 2.7.3 page 30
- abc has an additional command to erase files ≥ 2.7.1 page 28
- /dev/keyboard works only if a window is opened and displayed, some keycodes have changed compared to old printers
- · No random writing within a file, only append or overwriting,
- According to the filename extension the files are automatically sorted into the appropriate directories (i.e. /images, /labels, /fonts and /misc) on the memory

### Syntax:

<pre>open id, "streamname", "mode"</pre>					
id unique identifier (integer value)					
streamname	command from the list below				
mode	mode from the list below				

				C	ompa	atibili	ity
Stream name	Туре	Description	Possible values	Ax	X2	Х3	X4
/dev/rs232: baud, handshake, parity, stopbits	I/O 8 bits	Serial, RS-232 baud handshake parity Stopbits	1200-230400				
/dev/ieee1284	I/O 8 bits	Bidirectional pa	arallel interface			-	-
/dev/rs422: baud, handshake	I/O 8 bits	RS-422 interfa baud handshake	nce 1200-230400 , RTS/CTS, XON/XOFF			-	-
/dev/rs485: baud, address	I/O 8 bits	RS-485 interfa baud address	ice 1200-230400 A-Z			-	-
/dev/usb	I/O 8 bits	USB slave					
/dev/rawip	I/O 8 bits	Raw-IP Socke	t Server				
/dev/lpr	I 8 bits	LPD Server					
/dev/panel	I 16 bits	\$F001 Mode \$F002 Form 1 \$F003 Cance \$F004 Pause \$F090 Cance \$F100 Enter	el	- -			- - - -
/dev/keyboard	I 16 bits		ernal keyboard many key codes to list them here. ollowing example ▷ 3.4 page 36				

				C	ompa	atibili	ity
Stream name	Туре	Description	Possible values	Ax	X2	Х3	<b>X4</b>
/dev/jscript	I 16 bits	JScript interpre	eter - needed for reading back			-	-
<pre>[/path/] filename.ext</pre>	I/O* 8/16 bits	File from memer [/path/] filename.ext	ory. Optional path				
bitmap:	O 8 bits		pel as PNG file nust have been previously printed r was powered on.	-	-	-	
http://url[:port] https://url[:port]	I/O 16 bits	HTTP/HTTPS url [:port]	request Address of website Optional port used on website	-	-	-	
mailto:address	O 8 bits	A SMTP-Serve to be set in the	il to the specified address. er address and a return address have e setup! the first line printed into the stream.				
sql:ip,port	I/O 16 bits	ip port You have to op for writing. Afte to input the res after INSERT.	nector, always Unicode IP address of the DBC server Port used for DBC (default: 1001) en two streams, one for reading, one er printing the SQL query, you have sult, even if you don't need them, e.g. The query is sent at the moment to PUT on the reading stream.				
sqlite:[/path/] filename.ext	I/O 16 bits	a local databas	base Connector but for SQLite and se. Optional path ▷ 2.1 page 6 SQLite Database filename	-	-	-	
tcp:ip,port	I/O 16 bits	Only binary da data is also rea synchronizatio the SQL Conno However, only connection. Th	v send and receive. ta. Since TCP is a stream, ad in the same way. There is no n between the streams such as with ector (=> flush when reading). one socket is used for the is means that only one connection is end point at a time.	-	-	-	
udp:ip,port	I/O 16 bits	To enable bidir socket (for writ are implemente UDP datagram a semicolon m text and the au	ng and receiving data. rectional communication, a client ing) and a server socket (for reading) ed. Each API call creates its own i. Therefore, the print function without ay result in undesirable behavior (the itomatically inserted newline are sent e datagrams) > 3.13 page 48	-	-	-	

		С	ompa	atibili	ity
Mode	Description	Ax	X2	Х3	X4
r	Read Opens the stream for reading File reading and writing automatically transforms Unicode to ASCII and vice versa according to selected codepage, reading an Unicode or ASCII file is automatically detected				
W	Write Opens the stream for writing File reading and writing automatically transforms Unicode to ASCII and vice versa according to selected codepage, reading an Unicode or ASCII file is automatically detected				
а	Append Opens the stream for appending				
rb	Read Binary Opens the stream for reading without transforming. File reading and writing uses only low-byte of e.g. string				
wb	Write Binary Opens the stream for writing without transforming File reading and writing uses only low-byte of e.g. string				
ab	Append Binary Opens the stream for appending without transforming				
wu	Write Unicode Opens the stream for writing using Unicode				
au	Append Unicode Opens the stream for appending using Unicode				

```
Example:
```

```
<ABC>
a$ = "Hello " + chr$(dec("20AC"))
open 1,"test.dat","w"
print #1 a$
close 1
open 1,"testu.dat","wu"
print #1 a$
close 1
open 1,"testb.dat","wb"
print #1 a$
close 1
</ABC>
```

This example demonstrates the differences for file handling. Connect the memory card/USB drive to your computer and use a hex editor to see the different results.

### 2.6 Graphical User Interface

Generation	Ax	X2	Х3	X4
Compatibility	-	-	-	

The following graphical user interface (GUI) elements are supported:

- · Text buttons
- · Image buttons
- · Labels (for texts or images)
- · Line edits
- · Combo boxes
- · Check boxes
- Default buttons (in the design of the printer)
- Movies

In addition, ready-made cab editors can be used as dialogs in full-screen mode such as:

- fileopen
- · numeric
- dates
- time
- info
- confirm

#### 2.6.1 Object creation

To create GUI elements in abc, a poke command is issued with the following syntax for name and value:

Syntax:
---------

<pre>poke "gui.Objecttype.add", "Objectname,Objectparams"</pre>				
Objecttype Type of GUI element from the list below				
Objectname	Unique name of the element			
Objectparams Parameters of the element from the list below				

The object properties depend on the object type.



#### Note!

The object name can only contain lowercase letters a-z, digits 0-9 or underscore \_. Capital letters are not possible, since the object names are also used as part of peek and poke commands, which are always converted to lower case by abc.

Object type	Object parameter	Description
button	x-pos,	Button which can be pressed on touch-display.
	y-pos,	Buttons can also host images. The image property can be set later.
	width, height,	Note: in contrast to the label, the size of the image remains
	caption	unchanged.

Object type	Object parameter	Description
label	x-pos, y-pos, width,	Labels can also host images. To do this, leave the label blank (the comma must also be omitted in this case) and set the image property later.
	height, caption	Note: the size of the displayed pixmap is adapted to the size of the label while maintaining the aspect ratio (smooth transformation, non-expanding).
lineedit	x-pos,	Edit field which can be operated via keyboard.
	y-pos,	A virtual keyboard is displayed when you click on the lineedit.
	width, height, content	The (predefined) content is displayed by the lineedit.
combobox	x-pos, y-pos, width, height, element1, element2, 	The object of type combobox is filled with the given elements. Elements are separated by commas, i.e. the comma itself cannot appear in the text of an element (no escaping possible).
checkbox	x-pos, y-pos, CheckState 0 1	Checkboxes have a default height, so there is no width and height. Also, checkboxes do not contain any text description. This must be done via a label object.
pixbutton	x-pos, y-pos,	Size refers to the width of the generated button.  Possible values are: tiny, small, medium or large.
	size, type	Buttons can currently be of type: back, cancel, feed, help, minus, next, ok, pause, plus, setup, start, stop, trigger. The matching icons are available in every size and are loaded from the default location of the printer icons.
		If you want to use your own icons on buttons, you should switch to the general button type.
movie	x-pos,	Movie object is an animated GIF file.
	y-pos, width,	The image is automatically scaled in width and height.
	height	

High-level GUI elements can no longer be deleted but are automatically discarded when the abc window is closed. The object name is then used for referencing during event processing or for reading or setting object properties.

# 2.6.2 Object properties

Object properties are referenced via the object name and are basically accessible via the syntax below.

To set a property:

Syntax:
---------

<pre>poke "gui.Objectname.Property", IntegerValue</pre>					
<pre>poke "gui.Objectname.Property", "StringValue"</pre>					
Objectname Unique name of the element					
Property	Property from the list below				
IntegerValue Value of type integer					
StringValue Value of type string					

To read a property:

Syntax:
---------

Typical for Basic, a distinction is made between string and integer properties. The available properties depend on the object type.

Property	Type	Mode	For object type	Value	Description
checked	int	Read /	checkbox	0	Checkbox is unchecked
		Write		1	Checkbox is checked
enabled	int	Read /	all	0	Object is disabled
		Write		1	Object is enabled
focus	int	Write	lineedit	0	Hide focus
				1	Set focus
image	string	Write	button label		Virtual path to an image on the file system, e.g. /IFFS/images/my.png On buttons, the image is placed in addition to the text
mask	string	Write	lineedit		Specification of an input mask, definition as for JScript input command
numeric	int	Write	lineedit	0	Display a standard keyboard
				1	Display a numeric keyboard only
pixmap	string	Write	pixbutton	back cancel feed help minus next ok pause plus setup start stop trigger	Change button type

Property	Туре	Mode	For object type	Value	Description
text	string	Read /	button		Text assigned to the object type
		Write	combobox label lineedit		For a combo box: comma-separated string list which makes it possible to reinitialize the selection list
visible	int	Read /	all	0	Hide the object
		Write		1	Show the object

The properties checked, enabled, text and visible can be queried from abc via peek.

```
Example:
```

```
poke "gui.my_checkbox.checked", 1
poke "gui.my_combobox.text", "a,new,choice"
poke "gui.my_combobox.text", "New"
```

# 2.6.3 Dialogs

The abc interface supports the possibility to open modal dialogs.

•	
Syntavi	
Syntax:	

<pre>poke("gui.Dialogclass.show"), "Caption,Dialogparams"</pre>			
Dialogclass	Type of dialog from the list below		
Caption	Text displayed at the top of the dialog (title)		
Dialogparams	Parameters of the dialog from the list below		

Only one dialog can be opened at a time. A <code>DialogClosed</code> event is received via the event interface as soon as the dialog has been closed successfully or through cancellation.

The following dialog classes are available.

Dialog class	Dialog parameter	Description
fileopen	subpath [,fileextension]	Displays a file selection dialog. Same dialog as pressing <i>Menu =&gt; Storage =&gt; Load label</i>
		subpath is one of the following path: labels, images, fonts, misc. fileextention is the extension of the file If no file extension is specified, a wildcard (*) is set.
numeric	Value, Min, Max, Step, Digits [,Unit]	Displays a numerical selection slider dialog (same as in <i>Menu =&gt; Setup =&gt; Printing =&gt; Print position X</i> )
date	Day.Month.Year	Displays a date calendar dialog (same as in <i>Menu</i> => <i>Setup</i> => <i>Time</i> => <i>Date</i> )
time	Hour:Minute	Displays a time dialog (same as in <i>Menu =&gt; Setup =&gt; Time =&gt; Time</i> )
info	Displaytext	Displays an information dialog (same as in <i>Menu</i> => <i>Information</i> )
confirm	1. Buttontext, [2. Buttontext,] Dialogtext	Displays a confirmation dialog

# **2.6.4** Images

The pseudo-path  $\ensuremath{/\!\,\text{PICS}}$  can be used to display standard icons and pictures from printer.

Available pictures/icons are: background, logo, back, next, home.

on the object type.

DialogClosed

OnScreenKeyboardVisible

#### **2.6.5** Events

Events of the GUI objects can be polled with the help of the peek gui.event command.

0:cancel

0:ok 1

fail

ok

Syntax: peek\$("gui.event")

If no events are available at the time of the call, the peek command returns with an empty string.

Alternatively, a string of the form <code>objectname:eventclass:eventproperties</code> is returned.

The object name is the name given when the element was instantiated. The possible event class depends

**Event class Event parameter** For object type Description Clicked Triggered when the button is button pressed pixbutton TextChanged NewText combobox Triggered when the text changed lineedit Checked 0 checkbox Triggered when the checkbox is 1 checked/unchecked ReturnPressed lineedit Triggered when the return key is pressed in the keyboard dialog

lineedit

dialogs

Triggered when the dialog is closed

# 2.7 Special commands

### 2.7.1 Erase

Generation	Ax	X2	Х3	X4
Compatibility				•

### Syntax:

erase "[path]name.ext"			
[path]	Optional parameter to select the pathname where the files are located > 2.1 page 6		
name	File name of the file on memory card		
ext	Extension of file		

Deletes a file on a memory card.

The path is optional, if it is not specified the default memory selected in the printer setup menu will be used to search for the file.

If the file is not found, an error message will be displayed.

```
<ABC>
erase "Etiq1.lbl"
erase "/iffs/Etiq2.lbl"
</ABC>
```

#### **2.7.2** Exists

Generation	Ax	X2	Х3	X4
Compatibility				

#### Syntax:

exists "[/path/]name.ext"				
[/path/] Optional parameter to select the pathname where the files are located ▷ 2.1 page 6				
name	Filename of the file on memory card or stream name			
ext	Extension of file (if a filename is specified)			

Checks for the existence of files on a memory card or devices available on printer.

The path is optional, if it is not specified the default memory selected in the printer setup menu will be used to search for the file.

If the file is not found, an error message will be displayed.

```
<ABC>
open window 272, 480
poke "lcd", 1
if exists("/dev/rawip") then
 text 0, 0, "RAWIP exists!"
else
 text 0, 0, "RAWIP not found!"
endif
if exists("/sd/label1.lbl") then
  text 0, 20, "Label1 exists!"
  text 0, 20, "Label1 not found!"
endif
wait 3
poke "lcd", 0
close window
</ABC>
```

### 2.7.3 Flush

Generation	Ax	X2	Х3	X4
Compatibility			•	•

Syntax:

flush #id	
id	unique identifier (integer value) of the stream to clear

Clears the input buffer of /dev-streams in read mode.

flush #0 clears standard input.

```
cabc>
open 1,"/dev/jscript","r"
open 2,"/dev/rs232","w"
print "qm"
line input #1 a$
print #2 a$
close 2
close 1
flush #0
print "f"
</ABC>
```

#### 2.7.4 Font

2

Generation	Ax	X2	Х3	X4
Compatibility	-	-	•	•

#### Syntax:

font "name, size"		
name	name of the font	
size	size of the font (in pixels)	

Changes the font used to display texts on the printer's display.

```
<ABC>
open window 272, 480
font "Swiss,10"
text 0,0,"Swiss"
font "Swiss,20"
text 0,20,"Swiss"
font "Swiss,30"
text 0,50,"Swiss"
font "Swiss, 40"
text 0,90,"Swiss"
font "Swiss Bold, 40"
text 0,130,"Swiss"
font "Monospace, 15"
text 80,20,"Monospace"
font "Monospace, 25"
text 80,40, "Monospace"
font "Default"
text 80,0,"Default"
poke "lcd", 1
pause 5
poke "lcd", 0
close window
</ABC>
```

### 2.7.5 On interrupt break

Generation	Ax	X2	Х3	X4
Compatibility	-	-	-	•

Syntax:

on interrupt break

```
<ABC>
on interrupt continue
poke "bypass", 1
open 1,"/dev/keyboard","r"
open window 120,50
poke("lcd"),1
do
  do
   k = peek(#1)
   if k \iff -1 then
     on interrupt break
     poke("abort"), 1
   endif
   a$ = jget$
   if a$ <> "" break
  loop
 clear fill rectangle 10,10 to 20,60
 text 10,10,a$
 b$ = "<" + a$ + ">"
 jput b$
 pause 1
loop
</ABC>
J
S e;0,0,30,32,100
H 50,0,T
T:text;10,10,0,3,5;[SER:1]
T 10,20,0,3,5; [ABC:text]
A 5
```

# 2.7.6 On interrupt continue

Generation	Ax	X2	Х3	X4
Compatibility	-	-	-	•

Syntax:

on interrupt continue

```
on interrupt continue
poke "bypass", 1
open 1,"/dev/keyboard","r"
open window 120,50
poke("lcd"),1
do
  do
   k = peek(#1)
   if k \iff -1 then
     on interrupt break
     poke("abort"), 1
   endif
   a$ = jget$
   if a$ <> "" break
  loop
 clear fill rectangle 10,10 to 20,60
 text 10,10,a$
 b$ = "<" + a$ + ">"
 jput b$
 pause 1
loop
</ABC>
J
S e;0,0,30,32,100
H 50,0,T
T:text;10,10,0,3,5;[SER:1]
T 10,20,0,3,5; [ABC:text]
A 5
```

# 2.7.7 Sound

Generation	Ax	X2	Х3	X4
Compatibility	-		•	-

# Syntax:

sound "soun	dname"
soundname	name of the sound to play
	Possible values: Beep Bicycle Chime Comic Ding Frog Rooster Synthesizer Tribble Weep Whistle

Plays a sound using the printer buzzer.

```
Example:
```

```
<ABC>
sound("Beep")
sound("Rooster")
</ABC>
```

3 Examples 35

#### 3.1 Ruler

Small program to print a 100 mm long ruler with 1 mm markings on a label of size 104x68 mm.

```
' Test label for ruler

print "m m"

print "S 11;0,0,68,71,104"

print "G 0,10,0;L:100,.1"

for x = 0 to 100
    if mod(x,10) = 0 then
        print "G ",x,",10,270;L:4,.1"

    else
        print "G ",x,",10,270;L:2,.1"

    endif

next x

print "A 1"

</ABC>
```

#### 3.2 Rotated text

Small program to print a text in a circle.

```
<ABC>
' Test label for rotated text
print "m m"
print "J"
print "S 11;0,0,68,71,104"
a$ = "Rotated text with Euro sign: " + chr$(dec("20AC")) + " "
n = len(a$)
d = 360/n
for i = 1 to n
   w = ((i-1)*d)/180*pi
   x = 50-25*\cos(w)
   y = 30-25*sin(w)
   r = 90 - (i-1) *d
   if r < 0
       r = r + 360
   print "T ",x,",",y,",",r,",3,6,b;" + mid$(a$, i, 1)
\mathtt{next} i
print "T 0,30,0,3,5;[J:c100]" + date$
print "T 0,38,0,3,5;[J:c100]" + time$
print "A 1"
</ABC>
```

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#### 3.3 Label distance measurement

Small program for measuring the distance between two label edges.

```
<ABC>
repeat
    'read measured length
   dy = peek("mlength")
   if dy > 0
       break
    print "f"
    wait 0.25
    'wait until standing again REPEAT
until (peek ("direction") = 0)
print "m m"
print "J"
print "O R"
print "S 11;0,0,",dy-2,",",dy,",100"
print "T 0,10,0,3,5; Measured distance: ", dy, " mm"
print "A 1"
</ABC>
```

### 3.4 Reading keyboard codes

This program reads keyboard codes and displays the values on the printer's display.

```
<ABC>
open 1, "/dev/keyboard", "r"
open window 120,32
poke "lcd", 1
do
    do
        x = peek(#1)
        if x <> -1
             break
    loop
    clear window
    text 0, 0, "Last character:"
    text 0, 16, "$" + hex$(x) + " = " + chr<math>$(x)
loop
close window
</ABC>
```

# 3.5 Writing to serial port

This program writes some data on the RS-232 port.

```
<abc>
a$ = "Hello " + chr$(dec("20AC"))
open 1, "/dev/rs232:57600,RTS/CTS", "w"
print #1 a$, chr$(13);
for i = 1 to 10
    print #1 i, chr$(13);
next i
close 1
</abc>
```

### 3.6 Reading and parsing data

Simple program to show the capture of interface data, parsing it, extracting the data and sending it forward to the JScript interpreter.

```
<ABC>
print "m m"
print "J"
print "S 11;0,0,68,71,104"
print "T:t1;20,10,0,3,8;"
print "T:t2;20,20,0,3,8;"
print "T:t3;40,40,0,3,8;"
label start
line input a$
if left$(a$, 15) = "194300301480070" then
   print "R t2;", mid$(a$, 16)
endif
if left\$(a\$, 15) = "194300300580172" then
   print "R t3;", mid$(a$, 16)
endif
if left$(a$, 15) = "194300301970073" then
   print "R t1;", mid$(a$, 16)
if a$ = "Q0001" then
   print "A 1"
endif
goto start
</ABC>
```

Here is the original Datamax DPL data stream sent from Easylabel:

```
M3000
<STX>d
<STX>e
<STX>f260
<STX>00220
<STX>V0
<STX>L
D11
PA
SA
H10
Z
194300301480070Rot
19430030058017248
194300301970073Bernd
W
Q0001
Ε
<STX>L
D11
PΑ
SA
H10
194300301480070gelb
19430030058017248
194300301970073Bertha
Q0001
Ε
```

## 3.7 Usage of LCD and touch events

```
<ABC>
quan$ = eosnuminput$("Enter", "Quantity", "1", "10")
sub eosnuminput$(line1$,line2$,minlen$,maxlen$)
 local inp$,x,y,delbut,backbut,cancelbut,okbut
 open window 272,480
 poke("lcd"),1
  ' Frames around input fields
 rectangle 8,41 to 262,439:rectangle 16,111 to 255,148
  ' Cancel and OK buttons
 rectangle 26,379 to 121,426:rectangle 149,379 to 244,426
 rectangle 17,170 to 93,214:rectangle 98,170 to 174,214:rectangle 179,170 to 255,214
 rectangle 17,216 to 93,260:rectangle 98,216 to 174,260:rectangle 179,216 to 255,260
 rectangle 17,262 to 93,306:rectangle 98,262 to 174,306:rectangle 179,262 to 255,306
 rectangle 17,308 to 93,352:rectangle 98,308 to 174,352:rectangle 179,308 to 255,352
  ' Texts
 font "Monospace, 30"
 text 46,172,"1":text 127,172,"2":text 208,172,"3"
 text 46,218,"4":text 127,218,"5":text 208,218,"6"
 text 46,264,"7":text 127,264,"8":text 208,264,"9"
  text 46,310,".":text 127,310,"0":text 208,310,chr$(8592)
  text 64,381,"X":text 180,381,"OK"
  ' Title
 font "Swiss, 16"
 text 17,50,line1$
 text 17,67,line2$
  ' Input field
 char$ = ""
 font "Monospace, 16"
 clear fill rectangle 18,114 to 253,146
  text 18,120, char$ + " "
   x = mousex
    y = mousey
   inp$ = ""
   delbut = 0
   backbut = 0
   cancelbut = 0
   if x \ge 17 and x \le 93 and y \ge 170 and y \le 214
     inp$ = "1"
    if x > 98 and x \le 174 and y \ge 170 and y \le 214
     inp$ = "2"
    if x > 179 and x \le 255 and y \ge 170 and y \le 214
        inp$ = "3"
    if x \ge 17 and x \le 93 and y \ge 216 and y \le 260
        inp$ = "4"
   if x > 98 and x \le 174 and y \ge 216 and y \le 260
        inp$ = "5"
```

```
if x > 179 and x \le 255 and y \ge 216 and y \le 260
  inp$ = "6"
if x \ge 17 and x \le 93 and y \ge 262 and y \le 306
  inp$ = "7"
if x > 98 and x \le 174 and y \ge 262 and y \le 306
 inp$="8"
if x > 179 and x \le 255 and y \ge 262 and y \le 306
 inp$="9"
if x \ge 17 and x \le 93 and y \ge 308 and y \le 352
 delbut = 1
if x > 98 and x \le 174 and y \ge 308 and y \le 352
  inp$ = "0"
if x > 179 and x <= 255 and y >= 308 and y <= 352
 backbut = 1
' CANCEL and OK
if x \ge 26 and x \le 121 and y \ge 379 and y \le 426
  cancelbut = 1
if x > 149 and x \le 244 and y \ge 379 and y \le 426
  okbut = 1
if len(inp$) > 0 then
  do
   x = mousex
   y = mousey
   if x = -1 and y = -1
     break
   pause 0.01
  loop
  char$ = char$ + inp$
  clear fill rectangle 18,114 to 253,146
  if len(char$) <= 22 then</pre>
   text 18,120,char$ + " "
  else
   text 18,120, right$ (char$, 22) + " "
  endif
endif
if backbut = 1 and len(char$) > 0 then
   x = mousex
   y = mousey
    if x = -1 and y = -1
     break
   pause 0.01
  loop
  char\$ = mid\$ (char\$, 1, len (char\$) -1)
  clear fill rectangle 18,114 to 253,146
  if len(char$) <= 22 then</pre>
   text 18,120,char$ + " "
   text 18,120,right$(char$,22) + " "
  endif
endif
if backbut = 1 and len(char$) > 0 then
 do
   x = mousex
   y = mousey
```

```
if x = -1 and y = -1
         break
       pause 0.01
     loop
     char$ = mid$(char$,1,len(char$)-1)
     clear fill rectangle 18,114 to 253,146
     if len(char$) <= 22 then</pre>
      text 18,120,char$ + "_"
     else
       text 18,120, right$ (char$,22) + " "
     endif
   endif
   if okbut = 1 and len(char$) > 0 then
      do
         x = mousex
        y = mousey
        if x = -1 and y = -1
          break
         pause 0.01
       loop
   endif
   if cancelbut = 1 then
     do
       x = mousex
      y = mousey
      if x = -1 and y = -1
        break
      pause 0.01
     loop
     end
   endif
   if okbut = 1
     break
 loop
 close window
 poke("lcd"),0
 if okbut = 1
   return char$
end sub
</ABC>
```

### 3.8 Database Connector

Shows the usage of Database Connector from abc.

```
Poke "bypass", 1
open 1, "sql:192.168.3.103,1001", "w"
open 2, "sql:192.168.3.103,1001", "r"
print #1, "SELECT * FROM Table1 WHERE ID='123'"
poke "read_controls", 1
line input #2 a$
poke "read_controls", 0
close #1
close #2
print "m m"
print "J"
print "S 11;0,0,68,70,100"
print "T 10,10,0,5,pt10;" + a$
print "A 1"
</ABC>
```

# 3.9 Testing the I/O commands with io.xin / io.xout

```
<ABC>
print "m m"
print "J"
print "O R,J"
print "P"
print "S 11;0,0,68,70,100"
print "T 10,10,0,5,pt10;TEST XIN/XOUT"
print "A 1"
 getxout()
 if (jobrdy)
   break
loop
pause 0.05
poke "io.xin", "START"
do
 getxout()
 if (peelpos)
   break
poke "io.xin", "LBLREM"
 getxout()
 if (!peelpos)
   break
loop
 if peek("direction") = -1
   break
loop
do
 if peek("direction") = 0
   break
loop
'needed, because there is a gap in the printengine
pause 1
poke "io.xin", "REPRINT"
do
 getxout()
 if (jobrdy)
   break
pause 0.05
poke "io.xin", "START"
do
 getxout()
 if (peelpos)
   break
loop
poke "io.xin", "LBLREM"
```

## 3.10 Last printed label as an image

This program prints a label, saves it as a PNG file and displays it on the printer's display

```
J
H 150,0
Se;0,0,20,22,40
0 J,R
T 10,10,0,5,pt15;Hello World!
Α1
<ABC>
open window 272,480
window read from "/IFFS/background.png"
font "Swiss,16"
poke "gui.label.add", "body,5,5,261,320,"
poke "gui.button.add", "exit,180,405,85,45,Exit"
poke("lcd"),1
if exists("bitmap:") then
   open 3,"bitmap:","rb"
   open 4,"/IFFS/bitmap.png","wb"
      d = peek(#3)
      if d <> -1 then
         poke #4, chr$(d)
      else
         break
      endif
   loop
   close #3
   close #4
   poke "gui.body.image", "/IFFS/bitmap.png"
   poke "stdout", "No bitmap: no printed label"
endif
do
   var$ = peek$("gui.event")
   if (instr(var$, "exit:Click")) then
      break
   endif
loop
</ABC>
```

#### 3.11 GUI

```
<ABC>
open window 272,480
window read from "/IFFS/background.png"
poke("color#1"), dec("000000")
poke("color#2"), dec("ffffff")
poke("color#3"), dec("999999")
poke("fcolor"), 2
poke("bcolor"), 3
font "Swiss, 12"
poke "gui.label.add", "lbl,60,10,200,40,Test"
font "Swiss, 20"
poke "gui.label.add", "lnumeric,90,15,200,40,42"
poke "gui.label.add", "ldate,90,70,200,40"
poke "gui.label.add", "ltime, 90, 125, 200, 40"
poke "gui.checkbox.add", "cb,10,10,0"
poke("fcolor"), 1
poke "gui.combobox.add", "combo,10,60,200,40,Enabled,Disabled"
poke "gui.pixbutton.add", "right,145,330,large,next"
poke "gui.pixbutton.add", "left,15,330,large,back"
poke "gui.button.add", "remove, 10, 110, 200, 40, Remove"
poke "gui.left.enabled",0
poke "gui.combobox.add", "pcombo,10,210,200,40,labels,images"
poke "gui.button.add", "open,10,260,200,40,0pen..."
combo avail = 1
poke "gui.button.add", "bnumeric,210,15,48,48,"
poke "qui.bnumeric.image", "/IFFS/images/setup cutting normal.png"
poke "gui.button.add", "bdate, 210, 70, 48, 48,"
poke "gui.bdate.image", "/IFFS/images/setup region normal.png"
poke "gui.button.add", "btime, 210, 125, 48, 48,"
poke "qui.btime.image", "/IFFS/images/setup time normal.png"
poke "gui.button.add", "binfo,210,180,48,48,"
poke "gui.binfo.image", "/IFFS/images/short status normal.png"
poke "gui.bdate.visible", 0
poke "gui.btime.visible", 0
poke "gui.binfo.visible", 0
poke "gui.bnumeric.visible", 0
poke "gui.lnumeric.visible", 0
poke "gui.ldate.visible", 0
poke "gui.ltime.visible", 0
dim fields$(6)
a = split(date$, fields$(), "-")
poke "gui.ldate.text", fields$(3) + "." + fields$(2) + "." + fields$(4)
a = split(time$, fields$(),"-")
poke "gui.ltime.text", fields$(1) + ":" + fields$(2) + ":" + fields$(3)
```

```
poke("lcd"),1
current_label$ = ""
do
  var$ = peek$("gui.event")
  if (instr(var$, "right:Click")) then
      if (peek("gui.left.enabled") = 1) then
        break
      else
         poke "gui.right.pixmap", "cancel"
         poke "gui.left.enabled",1
         poke "gui.pcombo.visible", 0
         poke "gui.combo.visible", 0
         poke "gui.open.visible", 0
         poke "gui.cb.visible", 0
         poke "gui.lbl.visible", 0
         poke "gui.remove.visible", 0
         poke "gui.bdate.visible", 1
         poke "gui.btime.visible", 1
        poke "gui.binfo.visible", 1
        poke "gui.bnumeric.visible", 1
         poke "gui.lnumeric.visible", 1
         poke "gui.ldate.visible", 1
         poke "gui.ltime.visible", 1
      endif
   endif
   if (instr(var$, "left:Click")) then
      poke "gui.left.enabled", 0
      poke "gui.right.pixmap", "next"
      poke "gui.pcombo.visible", 1
      poke "gui.combo.visible", 1
      poke "gui.open.visible", 1
      poke "gui.cb.visible", 1
      poke "gui.lbl.visible", 1
      poke "gui.remove.visible", 1
      poke "gui.bdate.visible", 0
      poke "gui.btime.visible", 0
      poke "gui.binfo.visible", 0
      poke "gui.bnumeric.visible", 0
      poke "gui.lnumeric.visible", 0
     poke "gui.ldate.visible", 0
     poke "gui.ltime.visible", 0
   endif
   if (instr(var$, "bnumeric:Click")) then
      current label$ = "lnumeric"
      val$ = peek$("gui.lnumeric.text")
      poke "gui.numeric.show", "Numeric dialog,"+val$+",0,100,1,0"
   endif
   if (instr(var$, "bdate:Click")) then
      current label$ = "ldate"
      poke "gui.date.show", "New day?, 10.10.2021"
   endif
```

```
if (instr(var$, "btime:Click")) then
     current_label$ = "ltime"
     poke "gui.time.show", "Time change?,10:10"
   endif
  if (instr(var$, "binfo:Click")) then
     current_label$ = ""
     poke "gui.info.show", "Printer info, This is a great text that
describes the printer completely."
   endif
   if (instr(var$, "open:")) then
     current_label$ = "lb1"
     val2$ = peek$("gui.pcombo.text")
     poke "gui.fileopen.show", "File selection, " + val2$
   endif
   if (instr(var$, "DialogClosed:ok:")) then
      if (current_label$ <> "") then
        var2$ = right$(var$, len(var$)-17)
        poke "gui." + current label$ + ".text", var2$
      endif
   endif
   if (instr(var$, "combo:") = 1) then
      if (instr(var$, "TextChanged:Enabled")) then
        poke ("gui.cb.enabled"),1
      else
        poke ("gui.cb.enabled"),0
      endif
   endif
   if (instr(var$, "remove:")) then
      if (combo_avail = 1) then
        combo avail = 0
        poke ("gui.combo.destroy"),0
        poke "gui.remove.text", "Create"
         combo avail = 1
         poke ("gui.combobox.add"), "combo, 10, 60, 200, 40, Enabled, Disabled"
         poke "gui.remove.text", "Remove"
      endif
   endif
loop
</ABC>
```

### 3.12 HTTP server query

```
<ABC>
open 1, "tcp:192.168.200.71,80","wb"
open 2, "tcp:192.168.200.71,80","rb"
open 3, "/dev/rawip", "w"
print #1,"GET /cgi-bin/develop HTTP/1.1\r\n";
print #1,"Host: 192.168.200.71\r\n";
print #1, "Connection: close\r\n";
print #1,"\r\n";
do
   if eof(#2) > 0 then
     break
   endif
  line input #2 myline$
  print #3,myline$
loop
close #1
close #2
close #3
</ABC>
```

# 3.13 UDP server query

eof can be used to check whether the datagram has ended without triggering the reading of a new datagram. To do this, eof (#2) must be called before peek (#2).

```
<ABC>
open 1, "udp:192.168.200.71,7777","wb"
open 2, "udp:192.168.200.71,7778","rb"
open 3, "/dev/rawip","w"
'Hello and World will be sent in one datagram
print #1, "Hello\nWorld\n";
do
   if eof(#2) then
      print #3 "FINISH"
      break
   else
       c = peek(#2)
       if c <> -1 then
          print #3 chr$(c);
          print #3 "WAIT"
       endif
   endif
loop
close #1
close #2
close #3
</ABC>
```

#### 3.14 HTTP Client

HTTP servers are connected via classic abc stream objects, i.e. data is sent to the server via an output stream and the response is read from the server via an input stream. While the URL is part of the open call, all other configuration parameters are sent using poke commands. In principle, only one simultaneous request is possible. This means that only one input and output stream can be open at a time. Closing the stream resets the configuration set via poke. After receiving EoF on the input stream, the HTTP operation is complete and the response code can be queried using a peek command. Only then can the streams be closed.

```
poke "http.method", "POST"
poke "http.auth", "digest"
poke "http.userpwd", "admin:admin"
open 3,"http://192.168.200.71/cgi-bin/set","w"
open 4,"http://192.168.200.71/cgi-bin/set","r"
open 5,"/IFFS/drucker.txt","wb"
print #3 "cmd=2&id=ID HEAT LEVEL&value=2&tree id=ID SETUP"
do
   x = peek(#4)
   if x <> -1 then
      poke #5, chr$(x)
   else
      if eof(#4) then
         poke "stdout", "EOF"
         break
      endif
   endif
loop
close #3
close #4
close #5
```

When using poke http.store, the input stream cannot be read and doesn't deliver any data because the server's response data is sent directly to the specified file. The eof query remains valid and is required to complete the request.

```
poke "http.store", "/IFFS/gaga.png"
open 3,"https://127.0.0.1/gaga.png","rb"

do
    if eof(#3) then
        poke "stdout", "EOF"
        break
    endif
loop
'
rc = peek("http.rc")
v$ = "HTTP RC=" + str$(rc)
poke "stdout", v$
'
close #3
</ABC>
```

#### 3.15 OPC-UA

This sample shows how to handle with OPC-UA functions and print a label with information from them.

```
poke "opcua0.userpwd", "opcuser:opcpass"
poke "opcua0.url","192.168.16.116:4840"
poke "opcua0.rc",1
operatingtime$ = str$(peek("opcua0:2:DeviceSet, 3:Printer, 3:Statistics, 3:Operating
Time") / 60)
operatingtime$ = left$(operatingtime$, instr(operatingtime$, ".") - 1)
print "m m"
print "zo"
print "J"
print "S 11;0,0,48,51,90"
print "H 100,0,T,R0,B0"
print "O R, P"
print "T3,4,0,5,3,b,k;abc OPC UA sample"
print "T4,8,0,3,2.5,k;Manufacturer: ",
peek$("opcua0:2:DeviceSet, 3:Printer, 2:Manufacturer")
print "T4,12,0,3,2.5,k;Machine: ", peek$("opcua0:2:DeviceSet,3:Printer,2:Model")
print "T4,16,0,3,2.5,k;Firmware: ",
peek$("opcua0:2:DeviceSet, 3:Printer, 2:SoftwareRevision")
print "T4,20,0,3,2.5,k;Serial: ",
peek$("opcua0:2:DeviceSet, 3:Printer, 2:SerialNumber")
print "T4,24,0,3,2.5,k;Total labels: ",
peek$("opcua0:2:DeviceSet, 3:Printer, 3:Statistics, 3:Labels")
print "T4,28,0,3,2.5,k;Operating time: ", operatingtime$, " h"
print "T4,32,0,3,2.5,k;Thermal direct: ",
str$(peek("opcua0:2:DeviceSet,3:Printer,3:Statistics,3:Thermal Direct") / 1000), " m"
print "T4,36,0,3,2.5,k;Thermal transfer: ",
str$(peek("opcua0:2:DeviceSet,3:Printer,3:Statistics,3:Thermal Transfer") / 1000), " m"
print "T4,40,0,3,2.5,k;Printhead model: ",
peek$("opcua0:2:DeviceSet, 3:Printer, 2:SubDevices, 3:TPH 1, 2:Model")
print "T4,44,0,3,2.5,k;Printhead serial number: ",
peek$("opcua0:2:DeviceSet, 3:Printer, 2:SubDevices, 3:TPH 1, 2:SerialNumber")
print "T45,8,0,3,2.5,k;Status: ",
peek$("opcua0:2:DeviceSet, 3:Printer, 3:Interpreter, 3:ESCs")
print "T45,12,0,3,2.5,k;XStatus: ",
peek$("opcua0:2:DeviceSet, 3:Printer, 3:Interpreter, 3:ESCz")
print "T45,20,0,5,2.5,k;Setup settings: "
print "T45,28,0,3,2.5,k;Heat level: ", peek$("opcua0:ns=4;s=ID_HEAT_LEVEL")
print "T45,32,0,3,2.5,k;Print position X: ",
str$(peek("opcua0:ns=4;s=ID_PRINT_POSITION_X"))
print "T45,36,0,3,2.5,k;Print position Y: ",
str$(peek("opcua0:ns=4;s=ID PRINT POSITION Y"))
print "A 1"
' Set print speed and heat level
poke("opcua0:ns=4;s=ID PRINT SPEED"), 150
poke("opcua0:ns=4;s=ID HEAT LEVEL"), "5"
</ABC>
```

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In this chapter you will find a list of functions frequently used when you develop abc programs.

#### 4.1 GetPrinterModel\$

## 4.2 GetCPUType\$

```
'* Function:
                  GetCPUType$()
DS 19/04/2007
'* Author:
'* Description:
                       Get the CPU type (Ax, M4, X2, X3 or X4)
'* Parameters:
   Result:
                        one of the following string:
1 *
                        X4L (for MACH 4S, HQ, PXQ) (90° turned display)
1 *
                        X4 (for SQUIX, EOS2/5)
                        X3 (for EOS)
                        X2 (for A+, H+, Mach, PX, XC, XD)
1 *
                        Ax (for A-Series, Hermes A)
1 *
                        M4
'* Changes:
                       03/04/2017 added X4 (for SQUIX-Series)
                        19/12/2017 added X4L (for MACH 4S)
sub GetCPUType$()
 local PrinterModel$
 PrinterModel$ = GetPrinterModel$()
 if (instr(PrinterModel$, "MACH 4S")) or (instr(PrinterModel$, "HERMES Q"))
     or (instr(PrinterModel$, "PX Q")) then
    return "X4L"
 elsif (instr(PrinterModel$, "SQUIX")) or (instr(PrinterModel$, "EOS2"))
       or (instr(PrinterModel$,"EOS5")) then
    return "X4"
 elsif instr(PrinterModel$,"EOS") then
    return "X3"
 elsif ((instr(PrinterModel$,"+")) or (instr(PrinterModel$,"Mach")) or
        (instr(PrinterModel$,"PX")) or (instr(PrinterModel$,"XD")) or
        (instr(PrinterModel$,"XC")) or (instr(PrinterModel$,"Hermes C"))) then
    return "X2"
 elsif (PrinterModel$ = "M4") then
   return "M4"
   return "Ax"
 endif
end sub
```

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### 4.3 OpenDisplay

```
<ABC>
'* Function: OpenDisplay()
'* Author: DS 22/03/2010
'* Description: open the printer display
'* Parameters:
   Result:
                           Boolean true or false
   Changes:
sub OpenDisplay()
 if isDisplayOpened
   return true
 CPUType$ = GetCPUType$()
  'according to the CPU the screen size is not the same
 if CPUType$ = "M4" then
   return false
 elsif CPUType$ = "Ax" then
   open window 120,32
 elsif CPUType$ = "X2" then
   open window 128,64
 elsif CPUType$ = "X3" then
   open window 160,255
 elsif CPUType$ = "X4" then
   open window 272,480
 elsif CPUType$ = "X4L" then
   open window 480,272
  else
   return false
 endif
 poke "lcd", 1
 isDisplayOpened = true
 return true
end sub
</ABC>
```

### 4.4 ClearDisplay

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### 4.5 CloseDisplay

```
'* Function:
'* Author:
                       CloseDisplay()
                       DS 22/03/2010
'* Description:
                       close the printer's display
'* Parameters:
'* Result:
                        Boolean true or false
'* Changes:
sub CloseDisplay()
 if isDisplayOpened then
   isDisplayOpened = false
   close window
   poke "lcd",0
   return true
 endif
 return false
end sub
```

### 4.6 DisplayText\$

```
DisplayText$
'* Function:
'* Author:
                      DS 04/10/2007
'* Description:
                      display 4 text lines at the printer display during a given time
1 *
                      This function uses other functions
'* Parameters:
                       line1$: string => first text line
                       line2$: string
1 *
                       line3$: string
1 *
                       line4$: string
1 *
                       DisplayTime: integer => wait time before the display is released
* Result:
'* Changes:
sub DisplayText$(line1$, line2$, line3$, line4$, DisplayTime)
 OpenDisplay()
 if CPUType$ = "M4"
   return
  ' if you are using Ax or X2 CPU, please delete the following two lines
 if CPUType$ = "X3" or CPUType$ = "X4" or CPUType$ = "X4L"
   font "Monospace, 20"
 text 0, 0, line1$
 text 0, 16, line2$
  ' we can display more than 2 lines only on newer printers
 if CPUType$ <> "Ax" then
   text 0, 32, line3$
   text 0, 48, line4$
 endif
 wait DisplayTime
 CloseDisplay()
end sub
```

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### 4.7 CheckStatus

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## 4.8 PromptText\$

```
cstEnter
               = 13
               = 27
cstEscape
cst0
               = 48
               = 57
cst9
               = 65
cstA
               = 90
cstZ
               = 97
cstaa
               = 122
cstzz
cstEnd
               = 61453
cstArrowLeft = 61472
cstArrowRight = 61473
               = 61474
cstArrowUp
cstArrowDown = 61475
              = 0
cstNumeric
cstAlpha
               = 1
cstAlphanum
              = 3
' on X3 CPU, some keyboard codes are not the same
GetCPUType$()
if CPUType$ = "X3" then
 cstBackspace = 8
else
 cstBackspace = 61449
' Function:
                       PromptText$
' Author:
                       DS 07/03/2005
                        display a text on the printer's display, prompt a default value,
  Description:
                        limit the user input and returns the text entered by the user
                        This function uses other functions like GetCPUType$
                        text1$: string => first line on display
  Parameters:
                        text2$: string => second line
                        test3$: string => third line
                         text4$: string => fourth line
                         length: integer => max input length
                        chartype: string => type of char the user can type in (numeric, alpha or alphanum)
  Result:
  Changes:
                        03/04/2017 added support for SQUIX-Series
sub PromptText$(text1$, text2$, text3$, text4$, length, chartype)
  local Var1$, x, charvalid
 open 1,"/dev/keyboard","r"
  OpenDisplay()
  ClearDisplay()
  ' if you are using Ax or X2 CPU, please delete the following two lines
 if CPUType$ = "X3" or CPUType$ = "X4"
   font "Monospace, 20"
   text 0,0,text1$
  text 0,16,text2$
  ' we can display more than 2 lines only on newer printers
  if CPUType$ <> "Ax" and CPUType$ <> "M4" then
   text 0,32,text3$
   text 0,48,text4$
   Var1$ = text4$
```

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```
else
  Var1$ = text2$
endif
do
   do
     x = peek(#1)
    if x <> -1
      break
     wait 0.1
   loop
   'enter pressed => quit the loop
   if x = cstEnter
    break
   switch x
     'escape pressed => quit the program
     case cstEscape:
     case cstEnd:
      poke "lcd",0
       close 1
      return chr$(cstEscape)
      break
     'backspace pressed => we delete the last char
     case cstBackspace:
       Var1$ = left$(Var1$, len(Var1$) - 1)
       clear window
       text 0,0,text1$
       ' we can display more than 2 lines only on newer printers
       if CPUType$ <> "Ax" and CPUType$ <> "M4" then
  if (text3$ <> "") then
           text 0,16,text2$
           text 0,32,text3$
           text 0,48, Var1$
         else
           text 0,16,text2$
           text 0,32, Var1$
         endif
       else
         text 0,16, Var1$
       endif
       :break
     case cstArrowUp:
     case cstArrowDown:
     case cstArrowLeft:
     case cstArrowRight:
     'another key was pressed => display the text
     default:
      if (len(Var1$) < length) then</pre>
         charvalid = false
```

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```
switch chartype
            case cstNumeric
              if (x \ge cst0) and (x \le cst9)
                charvalid = true
              break
            case cstAlpha
              if ((x \ge cstA) and (x \le cstZ)) or ((x \ge cstaa) and (x \le cstzZ))
                charvalid = true
              break
            default
              charvalid = true
              break
          end switch
          if charvalid then
            Var1$ = Var1$ + chr$(x)
            ' we can display more than 2 lines only on newer printers
            if CPUType$ <> "Ax" and CPUType$ <> "M4" then
if (text3$ <> "") then
                 text 0,16,text2$
                 text 0,32,text3$
                text 0,48, Var1$
               else
                 text 0,16,text2$
                text 0,32, Var1$
              endif
            else
              text 0,16, Var1$
            endif
          endif
        endif
        break
    end switch
    wait 0.1
 loop
  {\tt close}\ 1
  CloseDisplay()
 return Var1$
end sub
```

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cab Produkttechnik GmbH & Co KG

Karlsruhe Tel. +49 721 6626 0 **www.cab.de** 

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